



NOTES:

- X TRAVEL IS 50.00
- Y TRAVEL IS 104.00
- Z TRAVEL IS 5.00
- 1.00 CLAMP COLLAR FOR TORCH MOUNTING
- .250 BOLTS RECOMMENDED TO MOUNT RAILS
- RAILS MUST BE PARALLEL AND IN PLANE

"FLOATING" TORCH SWITCH INCORPORATED INTO Z AXIS FOR "TOUCH-AND-GO" PLASMA CUTTING

TOLERANCES +/- UNLESS OTHERWISE SPECIFIED	MACHINING	WELDING	FABRICATING	FINISH REQUIREMENTS	USED ON REFERENCE MACHINE/DRAWING:	
	DECIMAL	.03, .005	.13			.06
	ANGLE					
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	SCALE: 1:12	SIZE: B	DATE	NAME	MATERIAL:	
	UNITS: INCHES	DRAWN	2/18/10	RWC		
	SOLIDS (Y/N): Y	CHECKED				
PRECISION PLASMA LLC.	TITLE: 4 X 8 GANTRY KIT	DRAWING NUMBER: 4 x 8	REV. SHEET 1 OF 1			